

# HANDHELD LASER WELDING MACHINE

Up to 4x More Efficient Truly Portable Environmentally Friendly





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# Smallest And lightest

## The one and only TRULY Portable System

With 18 years in the laser industry, Maxphotonics has 100% developed and brought to market the lightest and smallest handheld laser welding machine currently available in the world. Thanks to the advanced air cooling system which adapts phase change heat conduction technology, it weighs only **39KG** and the volume is **<0.1m<sup>3</sup>**.

There is also an integrated cable reel to store the feeder cable and make the machine more compact when being stored or transported.



## **Product Specification**

Nominal Power: 1500W

Peak Power: 2500W

Material	One-Sided Limit Welding Seam
Stainless steel	Up to 4.5mm
Mild steel	Up to 4.5mm
Galvanized sheet	Up to 4.0mm
Aluminum plate	Up to 4.0mm
Brass	Up to 3.0mm

## **Application Areas**

- Maintenance and repair
- Metal processing by industry sheet metal
- Automotive OEM, furniture and white goods
- Construction, construction machinery, aviation, ship building, transportation





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## **Excellent welding performance** and energy efficiency



- Up to 4 times faster than traditional welding methods which helps our customers to save 80% to 90% of electrical energy, greatly improve production efficiency and reduce overall operational cost.
- State of the art laser control system brings high beam stability, consistent and neat welding seam, improved welding strength and minimum deformation.
- Cooling system adopts phase change heat conduction technology with powerful self-adaptive fans, which ensures long-term stability.

## *IIII* Application Materials

Galvanized	Carbon steel	Stainless steel	Aluminum	Copper
	We	Traditional elding method	<b>Weld Sta</b> r Ha laser welding	ndheld machine
Physical hazard	Arc rac	Arc radiation and smoke Low radiation, environmenta		mentally friendly
Welding speed	Slov	w and inefficient	Up to 4 times faster th	nan TIG and MIG
	Welding sea	im is rough and irregular,	Beautiful, perfect, neat welding seam,	
weiding quality	nee	need to be polished deep molten pool and high st		d high strength
Learning difficulty		High	Low	
Heat affected zone		Large	Small	
Bending deformation High		High	Low	
Welding seam damageWith air holes, easy to weld throughUniform molten		Uniform molten pool and	good consistency	
Welding materials Limited		changes in consumables	Wide range of	materials

## The lightest and smallest handheld welding torch in the industry



The Weld Star handheld welding torch weighs **only 0.68kg**, is compact in size and has been ergonomically designed. It has been proven to be the most comfortable, stable, and easy-to-operate welding torch of its kind. In addition, multiple safety precautions allow for continuous and safe welding operations throughout the day.



# Simple and easy to use

- Embedded with 24 pre-set modes for various materials
- Only 30 minutes training needed for beginners to operate the welding system
- Beginners can use the pre-set modes to achieve the same high quality, consistent and neat welding seams like experienced operators.
- Pre-set modes include wobble parameters, suitable for wider welding seams and high tolerance for workpiece assembly fit up.
- For advanced operators, additional process modes for different materials and thickness combinations can be created and stored.





#### **Product parameters**

Туре	Parameters
Size	667mm*276mm*542mm
Weight	39kg
Volume	<0.1m <sup>3</sup>
Wavelength (nm)	1080nm
Operating mode	Continuous and Pulsed
Output power	1500W
Input voltage	220VAC/50Hz/60Hz
Wobble	0-4mm
Wobble frequency	0-300Hz
Preset process parameters	32 groups
Average load power	6000W/4500W

#### Wire Feed Unit Specification

5/15 Kg - 0.6/0.8/1.0/1.2

## Packing list

1	Handheld laser welding (includ-	10	Pr
	ing 5.6 meters fiber cable) / 1 set	11	Lc
2	Welding torch/1		W
3	Wire feeder (individually pack-	10	(0
	aged) including wire feeding	12	nc
	tube and wire feeding wheel/1		se
	set		W
4	Power cable (10 meters) / 1	13	in
5	Ground wire (10 meters) / 1		ar
6	Protective glasses (support	1/	Сс
	0D6+) / 3 pairs	14	ра
7	Hanging welding torch frame	15	Сс
	(including 4pcs hexagonal	10	ра
	countersunk head screws)/1 set	16	No
8	Hanging armored cable frame	10	(B
	(including 8pcs hexagonal	17	Dι
	countersunk head screws)/1 set	11	pr
9	Nozzles (1, 3, A, B and flat	10	Sc
	nozzles) / 2 sets	10	1 p

rotective lens ( $\phi$ 20\*3) /5 pieces ock ring wrench/1 pcs ire nozzle assembly .8/1.0/1.2/1.6mm wire feed ozzle and wire feed frame)/1 et elding torch fixture (collimatg focusing lens installation nd removal)/1 set otton swabs 1 (25 pieces)/1 ack otton swabs 2 (25 pieces)/1 ack oise-isolating earplugs Brand: 3M) / 5 pairs ust mask (premium dustroof) / 2 pairs crewdriver (hexagon socket) / pcs

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## WILKINSON STAR





## WELD STAR

**Exclusive Distributor UK & Ireland** 

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Demonstrations are available at our Manchester Training Academy Contact Tom to Book



## Hand Held Laser Welding Enclosure - 3m x 2m

Specifically designed for use with the new generation of handheld laser welders, and complies to IEC 60825-4 standards.

- Integrates with the built in safety systems of your laser welding equipment.
- Compact 3.1m X 2.1m Footprint—Perfect for processing small fabrications and components.
- 1.3m sliding door, with integrated labyrinth flash seals to prevent accidental viewing of laser radiation.
- Fully integrated "plug and play" electronics including door interlock, power distribution, cable trunking and LED lighting.
- Modular design, allowing for interchangeable positions and future expansion capabilities.

